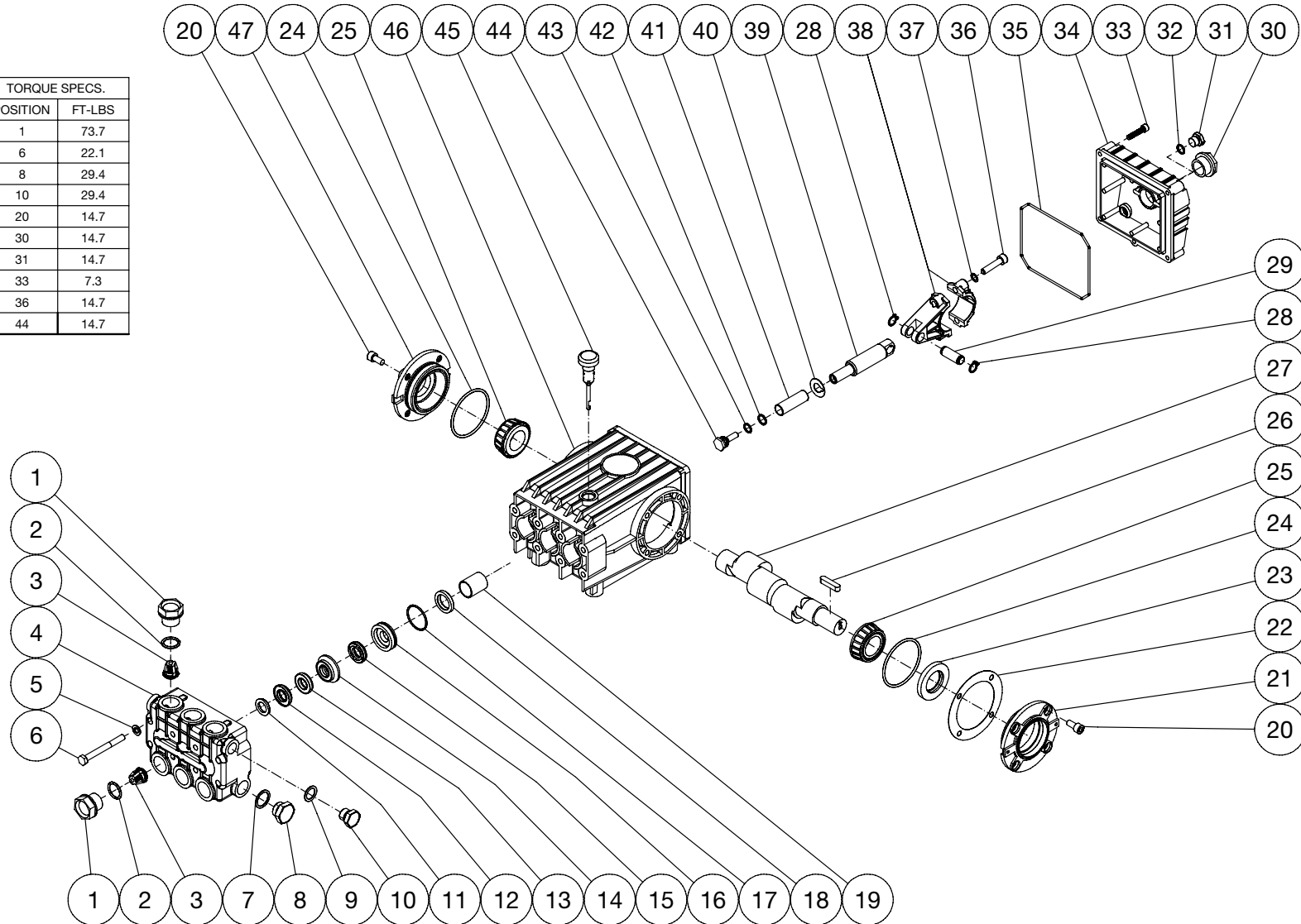


PUMP ASSEMBLY (3-0075) (BEFORE SERIAL #11418874)

See 3-0075 After Serail # 11418874 Below

TORQUE SPECS.	
POSITION	FT-LBS
1	73.7
6	22.1
8	29.4
10	29.4
20	14.7
30	14.7
31	14.7
33	7.3
36	14.7
44	14.7



For parts Call 888-279-9274

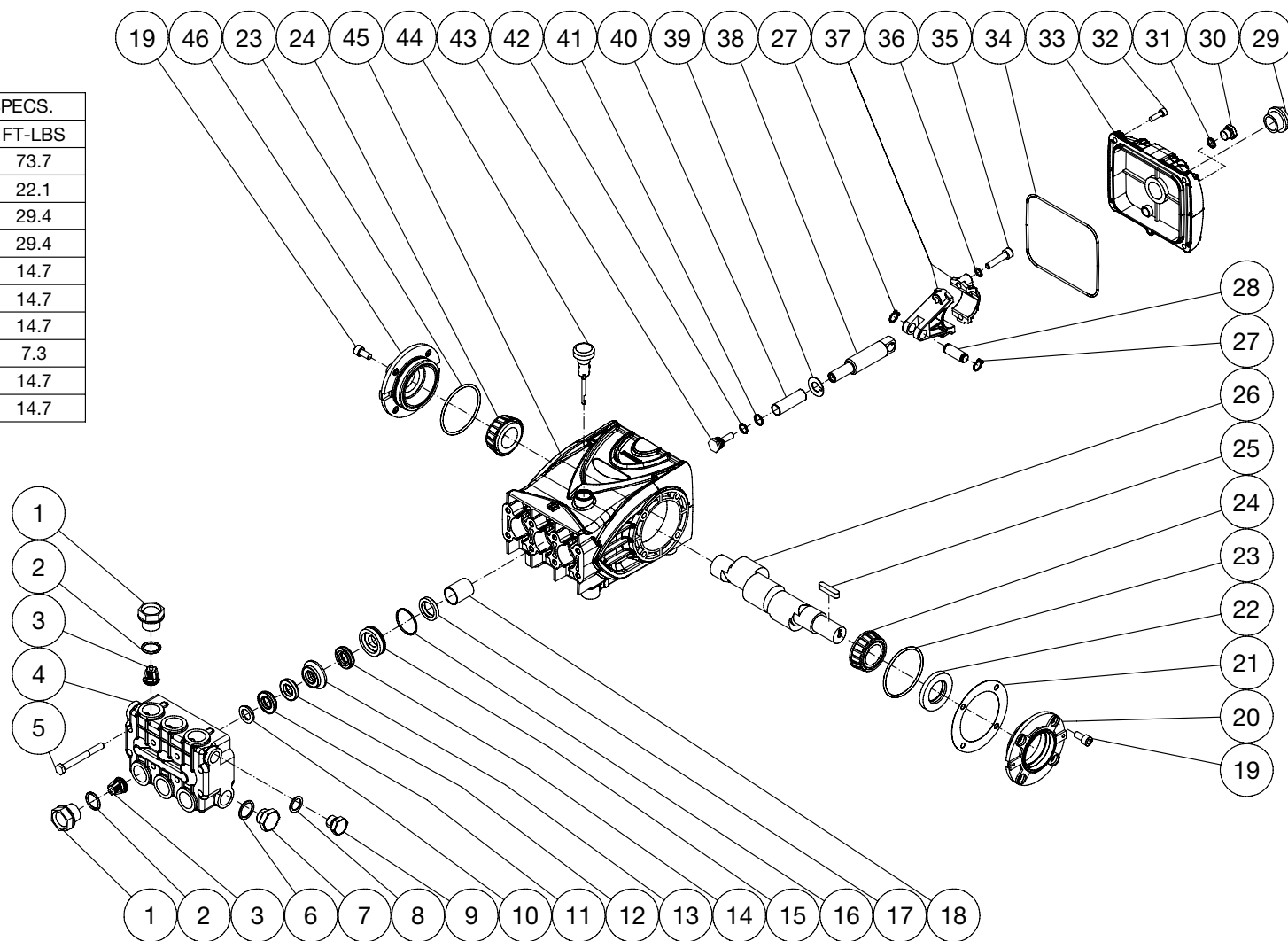
PUMP ASSEMBLY (3-0075) (BEFORE SERIAL #11418874)

3-0075 110620							
PUMP ASSEMBLY							
ITEM	DESCRIPTION	PART #	QTY		ITEM	DESCRIPTION	PART # QTY
1	CAP VALVE (SEE KIT 70-0745)	SEE KIT	6		25	BEARING	48-0012 2
2	O-RING	25-0012	6		26	KEY	43-0048 1
3	VALVE (SEE KIT 70-0009)	SEE KIT	6		27	CRANKSHAFT	46-0050 1
4	MANIFOLD	46-0291	1		28	RETAINING RING	46-0103 6
5	WASHER	28-1039	8		29	CONNECTING ROD PIN	43-0032 3
6	BOLT	27-8185	8		30	OIL LEVEL INDICATOR	46-0114 1
7	WASHER	28-1038	2		31	PLUG	39-0017 1
8	PLUG	39-0019	2		32	O-RING	25-0014 1
9	WASHER	28-1002	2		33	BOLT	27-8404 5
10	PLUG	39-0018	2		34	CRANKCASE OPEN COVER	46-0295 1
11	HEAD RING (SEE KIT 70-0031 & 852-0064)	SEE KIT	3		35	O-RING	25-0339 1
12	PACKING (SEE KIT 70-0042 & 852-0064)	46-0338	3		36	BOLT	27-8435 6
13	LONG LIFE RING (SEE KIT 70-0042 & 852-0064)	46-0290	3		37	LOCKWASHER	29-0154 6
14	INTERMEDIATE RING (SEE KIT 70-0210)	46-0289	3		38	CONNECTING ROD	46-0051 3
15	V-PACKING (SEE KIT 70-0072 & 852-0064)	46-0287	3		39	PISTON GUIDE	46-0294 3
16	PACKING RETAINER	46-0286	3		40	SLINGER WASHER	46-0283 3
17	O-RING (SEE KIT 852-0064)	25-0015	3		41	CERAMIC PLUNGER	46-0337 3
18	OIL SEAL	26-0047	3		42	RING	25-0137 3
19	BUSHING	9-0029	3		43	O-RING	25-0138 2
20	BOLT	27-8431	8		44	PISTON SCREW	46-0285 3
21	CRANKCASE COVER	46-0296	1		45	OIL DIP STICK	46-0144 1
22	SHIM	46-0113	1		46	CRANKCASE	46-0047 1
23	OIL SEAL	26-0049	1		47	CRANKCASE COVER	46-0336 1
24	O-RING	25-0013	2				

MI-T-M KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0009	KITS -VALVES	3	6	3
70-0745	KIT - CAP VALVE	1	6	3
70-0031	KITS -HEAD RING	11	3	3
70-0042	KITS - V-PACKING	12, 13, 15	3	3
70-0210	KITS -INTERMEDIATE RETAINER	14	3	3
852-0064	V-PACKING ASSY	11, 12, 13, 15, 17	3	3

PUMP ASSEMBLY (3-0075) (AFTER SERIAL #11418874)

TORQUE SPECS.	
POSITION	FT-LBS
1	73.7
5	22.1
7	29.4
9	29.4
19	14.7
29	14.7
30	14.7
32	7.3
35	14.7
43	14.7



For parts Call 888-279-9274

PUMP ASSEMBLY (3-0075) (AFTER SERIAL #11418874)

3-0075 051023							
PUMP ASSEMBLY							
ITEM	TITLE	PART #	QTY		ITEM	TITLE	PART # QTY
1	CAP VALVE (SEE KIT 70-0745)	SEE KIT	6		24	BEARING	48-0012 2
2	O-RING	25-0012	6		25	KEY	43-0048 1
3	VALVE (SEE KIT 70-0009)	-	6		26	CRANKSHAFT	46-0050 1
4	MANIFOLD	46-0291	1		27	RETAINING RING	46-0103 6
5	BOLT	27-8185	8		28	CONNECTING ROD PIN	43-0032 3
6	WASHER	28-1038	2		29	OIL LEVEL INDICATOR	46-0114 1
7	PLUG	39-0019	2		30	PLUG	39-0017 1
8	WASHER	28-1002	2		31	O-RING	25-0014 1
9	PLUG	39-0018	2		32	BOLT	27-8812 5
10	HEAD RING (SEE KIT 70-0031 & 852-0064)	SEE KIT	3		33	CRANKCASE COVER	46-1906 1
11	PACKING (SEE KIT 70-0042 & 852-0064)	46-0338	3		34	O-RING	25-0339 1
12	LONG LIFE RING (SEE KIT 70-0042 & 852-0064)	46-0290	3		35	BOLT	27-8435 6
13	INTERMEDIATE RING (SEE KIT 70-0210)	46-0289	3		36	LOCKWASHER	29-0154 6
14	V-PACKING (SEE KIT 70-0072 & 852-0064)	46-0287	3		37	CONNECTING ROD	46-0051 3
15	PACKING RETAINER	46-0286	3		38	PISTON GUIDE	46-0294 3
16	O-RING (SEE KIT 852-0064)	25-0015	3		39	SLINGER WASHER	46-0283 3
17	OIL SEAL	26-0047	3		40	CERAMIC PLUNGER	46-0337 3
18	BUSHING	9-0029	3		41	RING	25-0137 3
19	BOLT	27-8431	8		42	O-RING	25-0138 2
20	CRANKCASE COVER	46-0296	1		43	PISTON SCREW	46-0285 3
21	SHIM	46-0113	1		44	OIL DIP STICK	46-0144 1
22	OIL SEAL	26-0049	1		45	CRANKCASE	46-1905 1
23	O-RING	25-0013	2		46	CRANKCASE COVER	46-0336 1

REPLACEMENT KITS				
KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLINDERS
70-0009	KITS -VALVES	3	6	3
70-0745	KIT - CAP VALVE	1	6	3
70-0031	KITS -HEAD RING	10	3	3
70-0042	KITS - V-PACKING	11, 12, 14	3	3
70-0210	KITS -INTERMEDIATE RETAINER	13	3	3
852-0064	V-PACKING ASSY	10, 11, 12, 14, 16	3	3